

## PU Injection Resins

# WEBAC® PURseal M SL5

- ▶ Fast curing, very high (early) strength PU resin with extended application and penetration time with DIBt approval on environmental soundness for contact with soil and groundwater

### Range of application

- Subsoil and rock mass stabilization
  - Soil solidification and stabilization in earthworks and dam building
  - Slope stabilization
  - Solidification of karst and unconsolidated rock, gravel and crushed rock layers
- Securing of foundation pits and tunnel systems
  - Stabilization and connection of tubings to rock mass
- Permanent sealing
- Anchor bonding

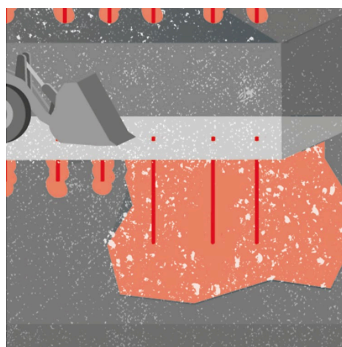
WEBAC-Chemie GmbH  
 Fahrenberg 22  
 22885 Barsbüttel  
 Germany  
 Tel. +49 40 67057-0  
 Fax +49 40 6703227  
 info@webac.de  
 www.webac-grouts.com

[www.webac.de](http://www.webac.de)

### Properties

- National Technical Approval for curtain injection in contact with soil and groundwater
- Cures without water contact to form a pore-free, compact and high strength material
- Slight foam formation upon contact with water
- Fast curing – permanent sealing
- Reaction time and foaming activity adjustable (WEBAC® PURseal M ACC3 and WEBAC® PURseal M SF)

### Example



*Consolidation and sealing*

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Technical data	Values
Mixing ratio	1 : 1 parts by volume
Density 23 °C/73 °F (ISO 2811)	Comp. A ≈ 1.01 g/cm <sup>3</sup> Comp. B ≈ 1.23 g/cm <sup>3</sup>
Viscosity, 23 °C/73 °F (ISO 3219)	Comp. A ≈ 370 mPa•s Comp. B ≈ 260 mPa•s
Reaction time Start   End   Expansion	23 °C/73 °F ≈ 5 min 45 s   ≈ 7 min 30 s   ≈ 1-fold
Compressive strength uniaxial, 21 °C/70 °F (DIN 604)	≈ 61 MPa (N/mm <sup>2</sup> )
GISCODE	PU40
EPD	EPD-DBC-20130014-IBG1-DE
Exposure scenarios according to REACH	Assessment of industry standard application

The specified data are values determined under laboratory conditions and are subject to a certain fluctuation. Deviations are possible in practice depending on the respective object situation.

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### Mixing

Application by 2C pump

- Fill component A and B into the respective hoppers of **WEBAC IP 2K-F2** or process directly from the containers (**WEBAC IP 2K-40**)
- The components are mixed homogeneously in the mixing head



### Application instruction

- We recommend storing the components at a minimum temperature of 15 °C/59 °F for at least 12 hours prior to use to ensure optimum application performance.
- Protect components from moisture penetration (skin formation, pump-damaging precipitates, foam formation due to moisture)
- Only use pure WEBAC material without any residues of cleaning agents or other impurity
- The reaction speed is influenced by the temperature of the material and the building structure – higher temperatures accelerate, lower temperatures slow down the reaction

Only use injection pumps for one type of material (silicate resin or polyurethane resin). When changing the material, the pump must be cleaned thoroughly and all material and cleaning agent must be removed entirely. For further information, please contact WEBAC.



### Application

- Depending on application

We will be pleased to advise you.  
Please contact us! Phone +49 40 670 57-0



### Cleaning

- When interrupting work for a short period of time the mixing head can be cleaned with component A of the injection material.
- When interrupting work for a longer period of time and after conclusion of the injection process it is necessary to rinse the hoses and the pistons of both components with **WEBAC® Cleaner A**.
- For detailed information refer to the technical data sheet of the cleaner and the operating manual of the injection pump used.

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### Product data

Application	<ul style="list-style-type: none"> <li>• Injection with 2C pump (WEBAC® IP 2K-40, WEBAC® IP 2K-F2)</li> <li>• Mixing tube, Ø 12 mm, l = 300 mm</li> </ul>
Packing	<p>Comp. A 20.5 kg Comp. B 24.8 kg</p>
Storage	<ul style="list-style-type: none"> <li>• Between 5 °C/41 °F and 30 °C/86°F</li> <li>• Protect from moisture</li> <li>• In original, sealed containers</li> </ul>



### Test certificate

- National Technical Approval



### Occupational safety

The safety regulations of the industrial trade associations and the WEBAC Safety Data Sheets are to be observed at all times when working with this product. Safety data sheets according to Regulation (EC) No. 1907/2006 (REACH) must be accessible to all persons responsible for occupational safety, health protection and the handling of materials. For further information, please see the separate information sheet "Occupational Safety" in our product catalog or [www.webac-grouts.com](http://www.webac-grouts.com).



### Waste Disposal

In Germany, empty containers can be disposed of via "Interseroh Dienstleistungs GmbH" observing the respective terms and conditions. It is not possible to dispose of containers at production facilities or delivery warehouses. For more detailed information, please see the separate information sheet "Information on the disposal and return of WEBAC packaging" in our product catalog or [www.webac-grouts.com](http://www.webac-grouts.com) and the safety data sheets.

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