Range of application

## WEBAC<sub>®</sub> Sealing Tape XT

| Ing Tape XT   |  |
|---|--|
| <ul> <li>Sealing of construction joints and predetermined breaking points<br/>in cast-in-situ concrete resistant to hydrostatic pressure</li> </ul> |  |
| Sealing of precast concrete units and precast walls   |  |
| <ul> <li>Exterior sealing system in stripe form</li> <li>Permanently elastic and aging resistant</li> </ul>   |  |

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| Properties       | Exterior sealing system in stripe form  |  |  |
|------------------|---|--|--|
|                  | <ul> <li>Permanently elastic and aging resistant</li> </ul>   |  |  |
| Test certificate | <ul> <li>National Test Certificate for WEBAC. Sealing Tape XT<br/>in combination with WEBAC. 4530/4535</li> </ul> |  |  |
| Example          |   |  |  |

**Technical Information** 

All the data indicated in this technical data sheet and any related information provided by our employees are of an advisory and the data indicated in this technical data sheet and any related inholitation provided by our employees are on an advisory conditions of the actual application are beyond WEBAC's control, this information does not preclude examination of the products and/or procedures for the intended application and surface by the user. WEBAC is thus unable to guarantee results. The user is fully responsible for the observation of existing regulations and conditions when using the products. © WEBAC-Chemie GmbH. Version 03/2024

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| Technical data                              |                             | Values  |                                      |  |
|---|-----------------------------|---|--------------------------------------|--|
|   |                             | Var. I  | Var. II                              |  |
| Total thickness                             |                             | ≈ 1.0 mm +/-0.1 mm ≈ 2.0 mm +/-0.1 mm                   |                                      |  |
| Total width                                 |                             | ≈ 200 mm +/-2 mm  |                                      |  |
| Coating width                               |                             | 75 mm each on both sides                                |                                      |  |
| Total weight                                |                             | $\approx 930 \text{ g/m}^2 \text{ +/-}50 \text{ g/m}^2$ | ≈ 1,830 g/m² +/-100 g/m²             |  |
| Tensile strength                            | longitudinal<br>transversal | ≈ 15 MPa (N/mm²)<br>≈ 15 MPa (N/mm²)                    | ≈ 10 MPa (N/mm²)<br>≈ 10 MPa (N/mm²) |  |
| Elongation at break                         | longitudinal<br>transversal | ≈ 620%<br>≈ 670%  | ≈ 680%<br>≈ 710%                     |  |
| Bursting pressure max.                      |                             | ≥ 4.0 bar   | ≥ 5.0 bar                            |  |
| Shore hardness A                            |                             | ≈ 87  |                                      |  |
| Adhesive strength                           |                             | ≥ 40 MPa (N/mm²)  |                                      |  |
| Chemical resistance<br>acc. to ZDB bulletin |                             | fulfilled   |                                      |  |
| UV resistance                               |                             | fulfilled   |                                      |  |
| Temperature resistance                      |                             | –30 °C up to +90 °C                                     |                                      |  |

The specified data are values determined under laboratory conditions and are subject to a certain fluctuation. Deviations are possible in practice depending on the respective object situation.

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#### Installation

- Pretreat substrate
- Apply the proper mixed epoxy adhesive WEBAC. 4530/4535 at a 2–3 mm thick layer with a trowel or serrated trowel
- Do not apply adhesive to the expansion zone!
- The adhesive layer must be at least 5 mm wider than the total width of the sealing tape on both sides, so that the tape including the lateral fabric strip is completely embedded
- Embed WEBAC. Sealing Tape XT in the fresh layer, air inclusions must be avoided
- Apply a second layer on top of the epoxy adhesive WEBAC\* 4530/4535 to the marginal zone of the inserted sealing tape (the adhesive can be applied wet-in-wet)
- The sealing tape ends must be glued overlapping by ~ 10 cm or be thermally welded with a hot-air blow dryer

Substrates must be solid, clean, dry and free of brittle and separative substances (oils, grease, etc.) and cement paste layers and rust structures. The surface should be even.

• For detailed information see installation instruction of the sealing tape

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| Product data  |   |                                  |  |
|---------------|---|----------------------------------|--|
| Delivery form | Sizes   | Unit                             |  |
|               | 200 x 1 mm 20 m<br>200 x 2 mm 20 m  |                                  |  |
|               | Accessories: In   | Accessories: inner/outer corners |  |
| Storage       | <ul> <li>Protected from mechanical damage,<br/>dust and moisture</li> </ul> |                                  |  |

#### Occupational safety

The safety regulations of the industrial trade associations and the WEBAC Safety Data Sheets are to be observed at all times when working with this product. Safety data sheets according to Regulation (EC) No. 1907/2006 (REACH) must be accessible to all persons responsible for occupational safety, health protection and the handling of materials. For further information, please see the separate information sheet "Occupational Safety" in our product catalog or www.webac.com.

#### Waste disposal

It is not possible to dispose of containers at production facilities or delivery warehouses. For more detailed information, please see the separate information sheet "Disposal Notes" in our product catalog or www.webac.com and the safety data sheets.



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