Range of application

WEBAC_® Sealing Tape XT

Ing Tape XT	
 Sealing of construction joints and predetermined breaking points in cast-in-situ concrete resistant to hydrostatic pressure 	
Sealing of precast concrete units and precast walls	
 Exterior sealing system in stripe form Permanently elastic and aging resistant 	

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Properties	Exterior sealing system in stripe form		
	 Permanently elastic and aging resistant 		
Test certificate	 National Test Certificate for WEBAC. Sealing Tape XT in combination with WEBAC. 4530/4535 		
Example			

Technical Information

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WEBAC_® Sealing Tape XT

Technical data		Values		
		Var. I	Var. II	
Total thickness		≈ 1.0 mm +/-0.1 mm ≈ 2.0 mm +/-0.1 mm		
Total width		≈ 200 mm +/-2 mm		
Coating width		75 mm each on both sides		
Total weight		$\approx 930 \text{ g/m}^2 \text{ +/-}50 \text{ g/m}^2$	≈ 1,830 g/m² +/-100 g/m²	
Tensile strength	longitudinal transversal	≈ 15 MPa (N/mm²) ≈ 15 MPa (N/mm²)	≈ 10 MPa (N/mm²) ≈ 10 MPa (N/mm²)	
Elongation at break	longitudinal transversal	≈ 620% ≈ 670%	≈ 680% ≈ 710%	
Bursting pressure max.		≥ 4.0 bar	≥ 5.0 bar	
Shore hardness A		≈ 87		
Adhesive strength		≥ 40 MPa (N/mm²)		
Chemical resistance acc. to ZDB bulletin		fulfilled		
UV resistance		fulfilled		
Temperature resistance		–30 °C up to +90 °C		

The specified data are values determined under laboratory conditions and are subject to a certain fluctuation. Deviations are possible in practice depending on the respective object situation.

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Installation

- Pretreat substrate
- Apply the proper mixed epoxy adhesive WEBAC. 4530/4535 at a 2–3 mm thick layer with a trowel or serrated trowel
- Do not apply adhesive to the expansion zone!
- The adhesive layer must be at least 5 mm wider than the total width of the sealing tape on both sides, so that the tape including the lateral fabric strip is completely embedded
- Embed WEBAC. Sealing Tape XT in the fresh layer, air inclusions must be avoided
- Apply a second layer on top of the epoxy adhesive WEBAC* 4530/4535 to the marginal zone of the inserted sealing tape (the adhesive can be applied wet-in-wet)
- The sealing tape ends must be glued overlapping by ~ 10 cm or be thermally welded with a hot-air blow dryer

Substrates must be solid, clean, dry and free of brittle and separative substances (oils, grease, etc.) and cement paste layers and rust structures. The surface should be even.

• For detailed information see installation instruction of the sealing tape

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Product data			
Delivery form	Sizes	Unit	
	200 x 1 mm 20 m 200 x 2 mm 20 m		
	Accessories: In	Accessories: inner/outer corners	
Storage	 Protected from mechanical damage, dust and moisture 		

Occupational safety

The safety regulations of the industrial trade associations and the WEBAC Safety Data Sheets are to be observed at all times when working with this product. Safety data sheets according to Regulation (EC) No. 1907/2006 (REACH) must be accessible to all persons responsible for occupational safety, health protection and the handling of materials. For further information, please see the separate information sheet "Occupational Safety" in our product catalog or www.webac.com.

Waste disposal

It is not possible to dispose of containers at production facilities or delivery warehouses. For more detailed information, please see the separate information sheet "Disposal Notes" in our product catalog or www.webac.com and the safety data sheets.



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