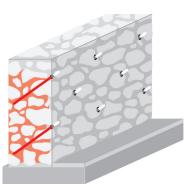




Range of application	 Filling, solidification and stabilization of non-binding to low binding types of soil Solidification of masonry and porous natural stone constructions 		
Properties	 Silicate-based injection solution Very low viscosity 		
	• Water resistant		
	Resistant to common soil minerals		

Example



Solidification of masonry



WEBAC-Chemie GmbH Fahrenberg 22 22885 Barsbüttel Germany Tel. +49 40 67057-0 Fax +49 40 6703227 info@webac.de

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Technical data	Values			
Mixing ratio	10 : 1 parts by volume			
Density, 20 °C (DIN ISO 2811)	Comp. A $\approx 1.3 \text{ g/cm}^3$ Comp. B $\approx 1.2 \text{ g/cm}^3$			
Pot life (WEBAC test specification based on DIN ISO 9514)	20 °C ≈ 15 min (solidified after ≈ 25 min)			
Application temperature Building structure and material	> 10 °C		WEBAC-Chemie GmbH	
Viscosity of mixture (WEBAC test specification based on DIN ISO 3219)		<mark>23 °C</mark> ≈ 20 mPa·s	<mark>12 °C</mark> ≈ 35 mPa·s	Fahrenberg 22 22885 Barsbüttel Germany Tel. +49 40 67057-0 Fax +49 40 6703227
Compressive cylinder strength material-sand mix, 28 d	≈ 25 MPa (N/mm²)		info@webac.de www.webac.de	
Exposure scenarios according to REACH	Assessment of industry standard application			

BAA

The specified data are values determined under laboratory conditions and are subject to a certain fluctuation. Deviations are possible in practice depending on the respective object situation.

Technical Information

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Preparatory work

Structural analysis (masonry injection):

- Preparation of a building condition analysis to determine the actual condition of the structure/component
 - Masonry condition/structure
- Moisture condition
- Salt contamination

Structural analysis (soil stabilization):

- Soil examination according to DIN 4020
- Soil survey
- Soil condition
- Ground water level
- Flow behavior of the water

This results in:

- Planning of suitable remediation measures in accordance with the applicable rules and standards
- Selection of suitable material
- Selection of packers/lances
- Arrangement of the boreholes and placement of the packers/lances

Application instruction

- Injection by 1C pump
- · The mixture must be used completely within pot life
- Only use pure WEBAC material without any residues of cleaning agents or other impurity

Mixing

- Empty component A and B at the given mixing ratio into a mixing vessel (make sure that the containers are completely empty) and mix homogenously
- Transfer mixed material in an new mixing vessel, stir well again and fill into the hopper of the pump
- In case of separation, stir briefly again

Application

Masonry stabilization

- Adapt the injection pressure to the nature and condition of the building structure
- Inject the material continuously from bottom to top, beginning at the lowest level
- Continue the injection until resin leaks out from the adjacent packers or a saturation of the masonry is visible

Soil stabilization

• The material is applied by injection with a 1C pump via drill holes/lances

Final work and cleaning

- Once the material has cured remove the packers
- Clean the drill holes and close with suitable nonshrinking mortar
- Cured material must be removed mechanically
- Rinse injection pump with water
- For detailed information refer to the operating manual of the injection pump

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• Technical Information

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Product data

Delivery form	Comp. A 255 kg 25.75 kg	Сотр. В 22.4 kg 2.27 kg		
Storage	Protected from	 Between 5 °C and 30 °C Protected from moisture In original, sealed containers 		
Resistance		 Resistant to common chemical loads in building structures 		

Occupational safety

The safety regulations of the industrial trade associations and the WEBAC Safety Data Sheets are to be observed at all times when working with this product. Safety data sheets according to Regulation (EC) No. 1907/2006 (REACH) must be accessible to all persons responsible for occupational safety, health protection and the handling of materials. For further information, please see the separate information sheet "Occupational Safety" in our product catalog or www.webac.com.

Waste disposal

In Germany, empty containers can be disposed of via "Interzero Circular Solutions Germany GmbH" observing the respective terms and conditions. It is not possible to dispose of containers at production facilities or delivery warehouses. For more detailed information, please see the separate information sheet "Disposal Notes" in our product catalog or www.webac.com and the safety data sheets.



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Technical Information