

Epoxy Putties and Adhesives

WEBAC® 4530 CE



- WEBAC® 4530 is a versatile epoxy adhesive for repair and bonding measures in sewer and structural redevelopment.

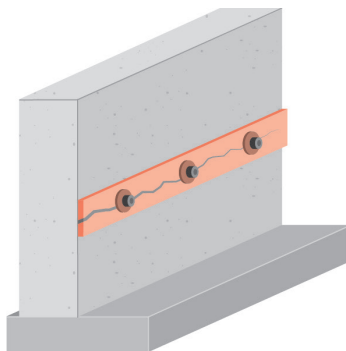
Range of application

- Installation of **WEBAC® Sealing Tape XT** (National Test Certificate)
- Reprofilling and concrete protection according to EN 13813 (CE-Declaration of Performance/4)
- Repairs in shafts and pipes accessible to pedestrians in sewer repair
- Installation of surface packers
- Patching of cracks for injections

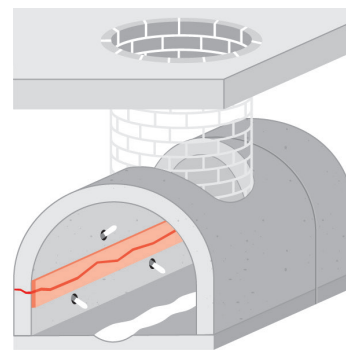
Properties

- Good adhesion to concrete, mineral substrates, stoneware – dry or damp
- High mechanical strength
- Can be mixed with quartz sand for concrete rendering or reprofiling
- Total solid*

Exemplary applications



Installation of surface packers



Putty for sewer repairs

*according to test method by Deutsche Bauchemie e.V. (German Industry Association for Manufacturers of Construction Chemicals)

WEBAC®

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► Technical Information

All the data indicated in this technical data sheet and any related information provided by our employees are of an advisory nature representing our current state of knowledge and in no way binding. As the exact chemical, technical and physical conditions of the actual application are beyond WEBAC's control, this information does not preclude examination of the products and/or procedures for the intended application and surface by the user. WEBAC is thus unable to guarantee results. The user is fully responsible for the observation of existing regulations and conditions when using the products.
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Technical data	Values		
Mixing ratio	2 : 1 parts by weight		
Density, 20 °C / 68 °F (ISO 2811)	Comp. A Comp. B	≈ 1.5 g/cm ³ ≈ 1.3 g/cm ³	
Pot life		20 °C / 68 °F ≈ 25 min	12 °C / 54 °F ≈ 55 min
Application temperature Building structure and material	> 5 °C / 41 °F		
Compressive strength 7 d, 21 °C (ISO 604)	≈ 50 N/mm ²		
Bending tensile strength 7 d, 21 °C / 70 °F (ISO 178)	≈ 55 N/mm ²		
Adhesive strength on concrete 7 d, 21 °C / 70 °F, dry (EN 1542) wet (EN 13578)	dry wet	≈ 2.9 N/mm ² , concrete fracture ≈ 2.0 N/mm ² , concrete fracture	
CE classification (EN 13813)	SR - B2.0		
Fire behavior	minimum B2 according to DIN 4102-4. 2.3.2		
GISCODE	RE1		
EPD	EPD-DBC-20130033-IBE1-DE		
Exposure scenarios according to REACH	Assessment of industry standard application		

The specified data are values determined under laboratory conditions and are subject to a certain fluctuation. Deviations are possible in practice depending on the respective object situation.

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Preparatory work

Structural analysis:

- Inspection of the substrate
 - Moisture condition (dry, damp or wet)
 - Surface strength ($> 1.5 \text{ N/mm}^2$)
 - Condition of surface (soiled, oily)

This provides following information:

- Practicability of work
- Choice of suitable putty/adhesive
- Ensure that the temperature limit is maintained before application
- Remove all dirt, loose and separative substances from the surface
- Roughen the surface before working on tiles, ceramics or stoneware to improve adhesion



Mixing

- Empty component B in the container of component A (make sure the containers are completely empty) and mix homogenously
- Transfer the mixed material to another clean bucket and stir briefly



Application instruction

- The mixture must be used completely within the specified pot life
- Only use pure WEBAC material without any residues of cleaning agents or other impurity
- The pot life/curing time are influenced by the amount of material/layer thickness and the temperature of the material/building structure – higher temperatures accelerate, lower temperatures slow down the reaction



Application

Patching

- Apply the putty/adhesive with a flat trowel
- For patching apply a layer approx. 10 cm wide and at least 3 mm thick to the entire crack area (also consider subsidiary cracks)
- Depending on the crack course, leave approx. 3 – 5 cm long sections at the highest points of the crack unpatched to allow the air in the crack to vent

Gluing of WEBAC® Sealing Tape XT

- Apply a 2 – 3 mm thick layer of the adhesive to the pretreated substrate with a flat trowel or serrated trowel
- Embed **WEBAC® Sealing Tape XT** in the fresh adhesive layer and apply a second layer to the adhesive zone of the inserted sealing tape

For detailed information see installation instruction of **WEBAC® Sealing Tape XT**.



Final work and cleaning

- The patching can be removed mechanically as soon as the injection process is completed and the filling material has cured (e.g. by hot air gun)
- Clean the equipment with **WEBAC® Cleaner A**
- Use **WEBAC® Cleaner B** for dissolving cured material
- Observe the technical data sheets of the cleaners used

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Product data			
Application	• By flat trowel		
Material consumption	Patching Gluing	≈ 500 g/m ≈ 800 g/m	
Packing		Comp. A 2 kg	Comp. B 1 kg
Storage	<ul style="list-style-type: none"> Between 8 °C / 46 °F and 25 °C / 77 °F Protect from moisture In original, sealed containers 		
Compatibility/Resistance	<ul style="list-style-type: none"> Compatible with masonry mortar, concrete, steel, foil, cable sheathing, metal and WEBAC injection materials Specially resistant to structurally damaging salts, acids and alkalis 		

Test certificates

- Declaration of performance according to Construction Products Regulation
- KTW D1 (large-surface sealants)
- National Test Certificate for **WEBAC® Sealing Tape XT**

Occupational safety

The safety regulations of the industrial trade associations and the WEBAC Safety Data Sheets are to be observed at all times when working with this product. Safety data sheets according to Regulation (EC) No. 1907/2006 (REACH) must be accessible to all persons responsible for occupational safety, health protection and the handling of materials. For further information, please see the separate information sheet "Occupational Safety" in our product catalog or www.webac-grouts.com.

Waste disposal

In Germany, empty containers can be disposed of via "Interseroh Dienstleistungs GmbH" observing the respective terms and conditions. It is not possible to dispose of containers at production facilities or delivery warehouses. For more detailed information, please see the separate information sheet "Information on the disposal and return of WEBAC packaging" in our product catalog or www.webac-grouts.com and the safety data sheets.

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