

PU Injection Resins

**WEBAC® 1405**



**WEBAC®**

- ▶ WEBAC® 1405 is a CE-certified PU injection resin for crack injection; due to its delayed foam reaction the material has a good penetration in thicker structures.

### Range of application

- Crack repair in concrete according to EN 1504-5 (CE-Declaration of Performance 2+)
  - Tested according to ZTV-ING (RISS), (BASt list)
  - Tested/monitored according to DIN V 18048 by iBMB
- Injection of injection tubes (National Test Certificate) and construction joints
- Damp proof course (dpc) and sealing in masonry
- Sealing of foundation pits

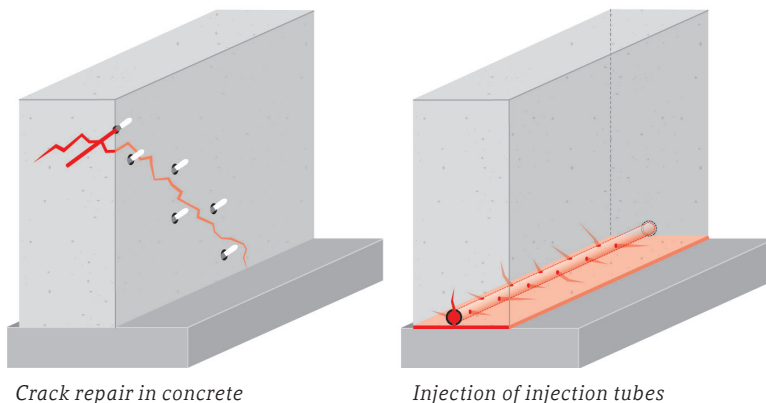
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### Properties

- High elasticity, low foam formation
- Delayed foam formation
- Good adhesive power, high edge adhesion to concrete, steel, polymer
- High shear strength
- Resistance to bitumen, coal tar pitch, existing sealings
- Adjustable reaction time (accelerator **WEBAC® B14**)
- With accelerator also suitable for use at low temperatures
- Total solid\*

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### Examples



Crack repair in concrete

Injection of injection tubes

\*according to test method by Deutsche Bauchemie e.V. (German Industry Association for Manufacturers of Construction Chemicals)

## ▶ Technical Information

All the data indicated in this technical data sheet and any related information provided by our employees are of an advisory nature representing our current state of knowledge and in no way binding. As the exact chemical, technical and physical conditions of the actual application are beyond WEBAC's control, this information does not preclude examination of the products and/or procedures for the intended application and surface by the user. WEBAC is thus unable to guarantee results. The user is fully responsible for the observation of existing regulations and conditions when using the products. © WEBAC-Chemie GmbH. Version 03/2020

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# WEBAC® 1405 CE

Technical data	Values			
Mixing ratio	2 : 1 parts by volume			
Density, 20 °C / 68 °F (ISO 2811)	Comp. A	≈ 0.98 g/cm <sup>3</sup>		
	Comp. B	≈ 1.1 g/cm <sup>3</sup>		
Pot life	30 °C / 86 °F	23 °C / 73 °F	12 °C / 54 °F	
	≈ 40 min	≈ 60 min	≈ 90 min	
Application temperature Building structure and material	> 5 °C / 41 °F			
Viscosity of mixture	30 °C / 86 °F	23 °C / 73 °F	12 °C / 54 °F	
	≈ 110 mPa·s	≈ 150 mPa·s	≈ 240 mPa·s	
Reaction time with 5% water Start · End · Expansion	21 °C / 70 °F			
	≈ 6 min 30 s · ≈ 10 min · ≈ 1.1-times			
Tear strength · elongation at break 7 d, 21 °C / 70 °F (ISO 527)	≈ 0.21 N/mm <sup>2</sup> · ≈ 40%			
Shore hardness A 7 d, 21 °C / 70 °F (EN 868)	≈ 21/21			
Watertightness (EN 14068)	> 2 bar			
CE classification (EN 1504-5)	U(D1) W(2) (1/2/3) (5/30)			
Fire behavior	B2 according to DIN 4102-4. 2.3.2			
GISCODE	PU40			
EPD	EPD-DBC-20130047-IBG1-D			
Exposure scenarios according to REACH	Assessment of industry standard application			

The specified data are values determined under laboratory conditions and are subject to a certain fluctuation. Deviations are possible in practice depending on the respective object situation.

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### Preparatory work

- ▶ See **WEBAC Brochures Sealing of Masonry and Crack Repair**



Sealing of Masonry



Crack Repair



### Mixing

#### Application by 1C pump

- Empty component A and B at the given mixing ratio into a bucket (make sure that the containers are completely empty) and mix homogenously
- Transfer the mixed material to the hopper



### Application instruction

- The mixture must be used completely within the specified pot life
- Make sure the filter in the hopper is clean
- Only use pure WEBAC material without any residues of cleaning agents or other impurity
- The reaction speed is influenced by the temperature of the material and the building structure – higher temperatures accelerate, lower temperatures slow down the reaction



### Application

- The injection pressure depends on the nature and condition of the building structure (< 10 bar for low pressure method or high pressure method starting at approx. 20 bar)
- Continue the injection until resin leaks out from the masonry and/or from the adjacent packers. This is necessary to get an even material distribution
- A secondary injection should be carried out depending on the moisture condition and foam behavior



### Final work and cleaning

- Once the material has cured remove the packers
- Clean and close the drill holes with suitable non-shrinking mortar
- The patching can be removed as soon as the injection process is completed and the filling material is cured
- Clean the pump with **WEBAC® Cleaner A**
- Use **WEBAC® Cleaner B** for dissolving cured material but never for flushing pumps
- Observe the technical data sheets of the injection pump and cleaners used
- For detailed information refer to the operating manual of the injection pump used

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**Product data**

<b>Application</b>	<ul style="list-style-type: none"> <li>• Injection by 1C pump</li> </ul>																		
<b>Material consumption</b> for post-construction damp proof course (dpc) (depends on the pore and cavity volume of the masonry)	<ul style="list-style-type: none"> <li>• Thumb rule: ≈ 1 kg/m per 10 cm wall thickness</li> <li>• For masonry with wall thickness &gt; 60 cm: ≈ 1.2 kg/m per 10 cm wall thickness</li> </ul>																		
<b>Packing</b>	<table border="0"> <tr> <td></td> <td><b>Komp. A</b></td> <td><b>Komp. B</b></td> </tr> <tr> <td></td> <td>2 x 200 kg</td> <td>220 kg</td> </tr> <tr> <td></td> <td>20 kg</td> <td>11.35 kg</td> </tr> <tr> <td></td> <td>10 kg</td> <td>5.5 kg</td> </tr> <tr> <td></td> <td>5 kg</td> <td>2.75 kg</td> </tr> <tr> <td><b>Combi:</b></td> <td>0.645</td> <td>0.355 kg</td> </tr> </table>		<b>Komp. A</b>	<b>Komp. B</b>		2 x 200 kg	220 kg		20 kg	11.35 kg		10 kg	5.5 kg		5 kg	2.75 kg	<b>Combi:</b>	0.645	0.355 kg
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<b>Storage</b>	<ul style="list-style-type: none"> <li>• Between 5 °C / 41 °F and 30 °C / 86 °F</li> <li>• Protect from moisture</li> <li>• In original, sealed containers</li> </ul>																		
<b>Compatibility/Resistance</b>	<ul style="list-style-type: none"> <li>• Compatible with masonry mortar, concrete, steel, foil, cable sheathing, metal and WEBAC injection materials</li> <li>• Resistant to harmful salts, alkalis and acids in common concentrations in building structures</li> </ul>																		

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**Test certificates**

- Declaration of performance according to Construction Products Regulation
- Test certificate\* according to German Federal Environmental Agency: Repair system for containers
- Test certificate\* according to KTW recommendations: D1 (large-surface sealants)
- National Test Certificate **WEBAC® Injection Tube AB** in combination with **WEBAC® 1405**
- National Test Certificate **WEBAC® Injection Tube Type 2** in combination with **WEBAC® 1405**
- Registered in the BASt list
- Further test certificates on request

**Occupational safety/waste disposal**

► **Downloads on [webac-grouts.com](http://webac-grouts.com)**



[webac-grouts.com/downloads](http://webac-grouts.com/downloads)

\* for drinking water

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